

Leil<sup>®</sup>  
SAUNAS



Dice

Outdoor Sauna Collection

[leilsaunas.com](https://leilsaunas.com)



Lei<sup>®</sup>  
SAUNAS

A vertical photograph of a dense evergreen forest. The scene is heavily misted, with a soft, ethereal light filtering through the trees. The foreground shows sharp, dark green conifers, while the middle ground and background are increasingly obscured by a thick layer of white mist, creating a sense of depth and tranquility. The overall mood is peaceful and serene.

Built for peace.  
Inspired by nature.

who are we?

# Not just another sauna manufacturer.

Our story began more than sixteen years ago in a freezing garage, where our two founders, childhood friends, built the first units by hand with equal parts grit and curiosity. That hands-on spirit still drives us today. From those early days, we've grown into a modern manufacturer with deep craft roots. We design and build on a single 6-hectare manufacturing campus in Estonia, pairing precise engineering with honest, long-lasting materials. Every detail matters: clean lines, smart assembly, efficient heating, and a bathing experience that feels restorative day after day.



**Experience over 16 years**



**Premium Materials**



**World-class Manufacturing**



**Award-winning Designs**

## Designed for life. Tested by nature.

What we make is intended to live beautifully and work hard. We build with Nordic ThermoWood®, tempered glass, and durable components, and we test our saunas the way they're meant to be used – out in real weather, with real steam, and real people. The result is reliable performance, simple maintenance, and timeless aesthetics that fit homes, cabins, spas, and hospitality projects.

## Crafted by hand. Found worldwide.

Our saunas are available through our distributor network in over 50 countries.



the story behind our name.



## What is *leil*?

*leil* (Estonian, noun)

“sauna steam”; the burst of heat and vapor created by ladling water onto hot stones, and therefore the sacred ritual of making it.

For centuries, the sauna has been a sacred place for the people of the North. In a rapidly changing and noisy world, it is increasingly important to take moments to truly be present and find peace. *Leil* is at the heart of this experience.

We invite people to experience the peace, connection, and ritual of true sauna practice. Our goal is to bring the authentic Estonian sauna experience to new audiences worldwide, teaching the art of *leil* as a universal expression of well-being that transcends cultures and languages.



## Healthy heat. Happy heart.

What most people don't realize is that leil isn't about endurance or extreme heat. True leil should be gentle and soft, yet deeply warm – a balance that soothes rather than overwhelms.

Our mission is to share this understanding with the world and teach people the art of creating and enjoying leil the right way.

Going into the sauna and throwing leil the right way helps boost your health and wellbeing, calm the mind, and strengthen your immunity.

# Dice

## Outdoor Sauna Collection

Dice is Leil's modern take on the classic outdoor sauna. Its softly rounded square silhouette is instantly recognizable, yet quietly minimal: warm Thermowood, refined glazing, and a roofline designed to perform in real weather. Every detail is built for the ritual of "throwing leil", fast heat-up, balanced airflow, and a calm, tactile interior that invites you to stay longer. Choose your size, your front and rear wall style, and the atmosphere you want to create.



### ■ exterior

From the outside, the body is crafted from 40 mm Thermowood, chosen for durability and its rich, natural aging. A black roof finish adds a crisp contrast and reliable weather protection, while the curved frame and clean edges create a smooth, sculpted profile. Glass options let you set the tone: more open and panoramic, or more private and intimate without losing the sense of shelter. The result: a sauna that sits confidently in any landscape, from coastal homes to forest cabins.



### ■ interior

Inside, Dice is all about comfort. Warm wood surfaces, thoughtful bench geometry and a calm layout create an atmosphere that's both functional and relaxing. The standard interior includes two-level benches with bench skirts, backrests for supportive seating, and details designed to keep the room tidy and easy to maintain. Optional LED lighting can be added to bring a soft, ambient glow. For those who want more openness, a panoramic rear window can be added to the back wall.



## Dice Pocket

Dice Pocket is the most compact model in the series, designed for smaller outdoor spaces while maintaining a proper sauna layout. It seats up to four and is well suited for compact gardens, terraces, and cabins.



## Dice Solo

Dice Solo follows the same concept as Pocket, with added depth for more seating space. Seating up to five, it's a practical choice for those who want a more spacious feel while keeping the sauna compact.



## Dice Comfy

Dice Comfy combines the sauna room with a sheltered front seating area under the roof, creating a comfortable spot for cooling down between sessions. It is available in two size options, allowing you to choose a more compact or more spacious sauna room.



## Dice Dual

Dice Dual is the only two-room model in the Dice series. It includes a separate sauna room and an enclosed front room for cooling down, changing, or taking breaks between sessions.

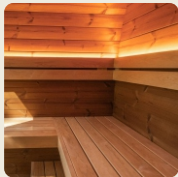




● **standard set includes**

1	<b>Walls</b>	40mm Thermowood
2	<b>Roof</b>	Shingle roof, Black
3	<b>External door</b>	Tempered glass bronze door
4	<b>Front wall</b>	Bronze 8mm tempered glass
5	<b>Benches</b>	2-level benches with bench skirts and back rests
6	<b>Arches</b>	Full circle arches for front and back wall, painted brown
7	<b>Ventilation</b>	3-4x ventilation openings
8	<b>Floor cover</b>	Nerostep plastic grid mats
9	<b>Baseframe and external mouldings</b>	Painted brown

● **additional extras**



10 **Lighting**

LED-strips under the bench and/or behind back rest



11 **Half-panoramic window**

Half-panoramic window on the back wall for more openness

● **available front wall solutions**



GLASS



WOOD

● **available glass tones**



BRONZE



CLEAR

## assembly and delivery

All models are available as a DIY kit or pre-assembled. Availability may vary by model - please check for details.

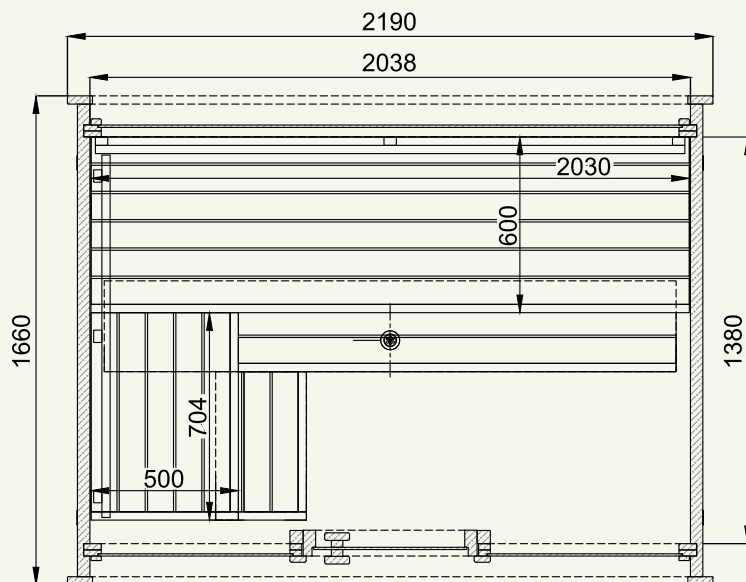




# Dice Pocket

for 4 people





technical information	METRIC	IMPERIAL
Coverage area	3,6 (m <sup>2</sup> )	38.8 (ft <sup>2</sup> )
Steam room volume	5,0 (m <sup>3</sup> )	176.6 (ft <sup>3</sup> )
External dimensions	W2190×D1660×H2200 (mm)	W86.2×D65.4×H86.6" (in)
Internal dimensions	W2038×D1380×H2038 (mm)	W80.2×D54.3×H80.2" (in)
Weight	800 (kg)	1,764 (lb)
Pallet size	1,20×2,25×1,20 (m)	3.94×7.38×3.94 (ft)

#### suitable with

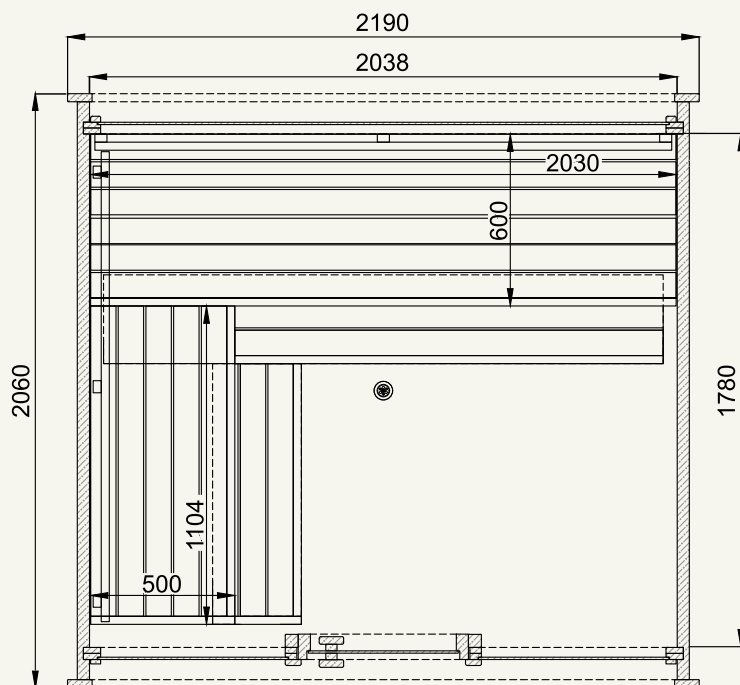
Electric heater	✓
Wood burning heater	✗



# Dice Solo

for 5 people





### technical information

	METRIC	IMPERIAL
Coverage area	4,5 (m <sup>2</sup> )	48.4 (ft <sup>2</sup> )
Steam room volume	6,5 (m <sup>3</sup> )	229.5 (ft <sup>3</sup> )
External dimensions	W2190×D2060×H2200 (mm)	W86.2×D81.1×H86.6" (in)
Internal dimensions	W2038×D1780×H2038 (mm)	W80.2×D70.1×H80.2" (in)
Weight	850 (kg)	1,874 (lb)
Pallet size	1,20×2,25×1,20 (m)	3.94×7.38×3.94 (ft)

### suitable with

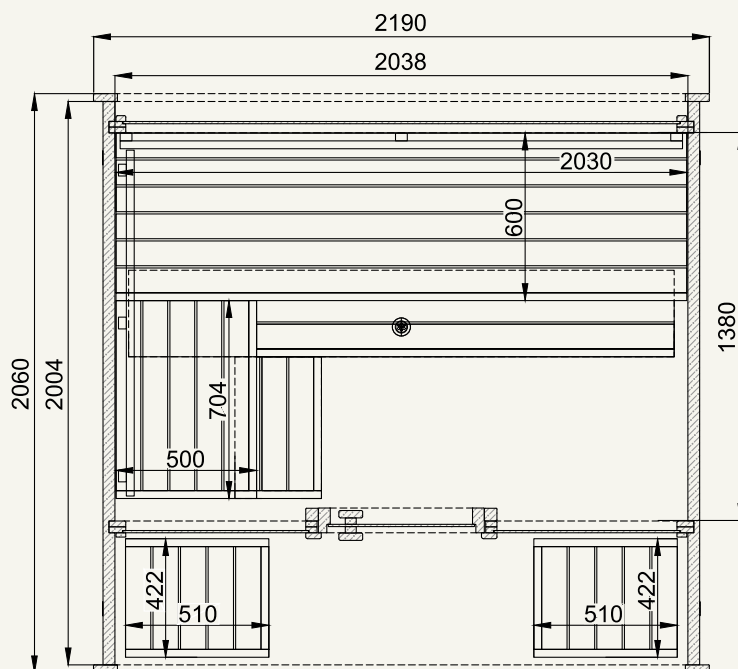
Electric heater	✓
Wood burning heater	✓



# Dice Comfy

for 4 people (2.0) / for 5 people (2.4)





technical information	METRIC 2.0 / 2.4	IMPERIAL 2.0 / 2.4
Coverage area	4,5/5,4 (m <sup>2</sup> )	48.4/58.1 (ft <sup>2</sup> )
Steam room volume	5,0/6,5 (m <sup>3</sup> )	176.6/229.5 (ft <sup>3</sup> )
External dimensions	W2190×D2060/2460×H2200 (mm)	W86.2×D81.1/96.9×H86.6" (in)
Internal dimensions	W2038×D1380/1780×H2038 (mm)	W80.2×D54.3/70.1×H80.2" (in)
Weight	850/900 (kg)	1,874/1,984 (lb)
Pallet size	1,20×2,25/2,50×1,20 (m)	3.94×7.38/8.20×3.94 (ft)

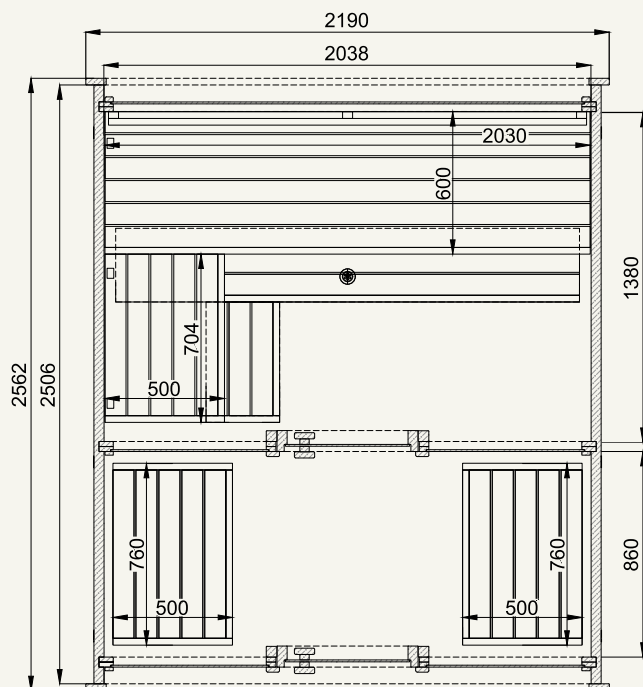
suitable with	2.0	2.4
Electric heater	✓	✓
Wood burning heater	✗	✓



# Dice Dual

for 4 people





### technical information

#### METRIC

#### IMPERIAL

Coverage area

5,6 (m<sup>2</sup>)

60.3 (ft<sup>2</sup>)

Steam room volume

5,0 (m<sup>3</sup>)

176.6 (ft<sup>3</sup>)

External dimensions

W2190×D2562×H2200 (mm)

W86.2×D100.9×H86.6" (in)

Internal dimensions

W2038×D2506×H2038 (mm)

W80.2×D98.7×H80.2" (in)

Weight

1000 (kg)

2,205 (lb)

Pallet size

1,20×2,55×1,20 (m)

3.94×8.37×3.94 (ft)

### suitable with

Electric heater

✓

Wood burning heater

✗

## FAQ.

### **What type of wood do you use in manufacturing, and why is thermally treated wood good?**

We use ThermoWood® (thermally modified pine) for the sauna exterior, while benches are made from aspen and alder, both in their natural and thermally treated forms. Thermally treated wood is ideal for saunas as it's resistant to water and humidity, doesn't swell or shrink, won't warp or twist like untreated wood, and doesn't leak resin.

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### **Are your outdoor saunas suitable for year-round use?**

Yes, our outdoor saunas can be used year-round, enduring cold winters and hot summers. We use 40mm or 70mm thick thermally treated wood, roofing with shingles or EPDM rubber to ensure moisture resistance. We also recommend applying an external UV-protective varnish treatment which ensures long-lasting durability.

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### **Can products be customized (custom solutions)?**

Yes, some products are available for customization, but it involves additional waiting time for designing and manufacturing. Typically, a custom order takes a minimum of 2-3 months.

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### **Are sauna components painted at the factory?**

DIY (self-assembly) sauna components are partially factory-painted, requiring final finishing during installation. Fully assembled saunas are factory-painted and finished.

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### **On what surface can the sauna be installed?**

The sauna must be installed on stable and level ground that doesn't settle. For outdoor saunas, ground must be prepared, either with driven piles or a concrete foundation.

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### **Does the standard sauna kit include a heater?**

A standard kit includes the sauna only. Optional LED lighting and a heater packages are available as add-ons.\*

\*Depending on the country.



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Pocket  
for 4 people



Solo  
for 5 people



Comfy  
for 4-5 people



Dual  
for 4 people



**Leil**<sup>®</sup>  
SAUNAS

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#throwtheleil

